

Estonian sludge management strategy and possibilities for phosphorus recovery

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 aqua consult baltic

 UNIVERSITY OF TARTU



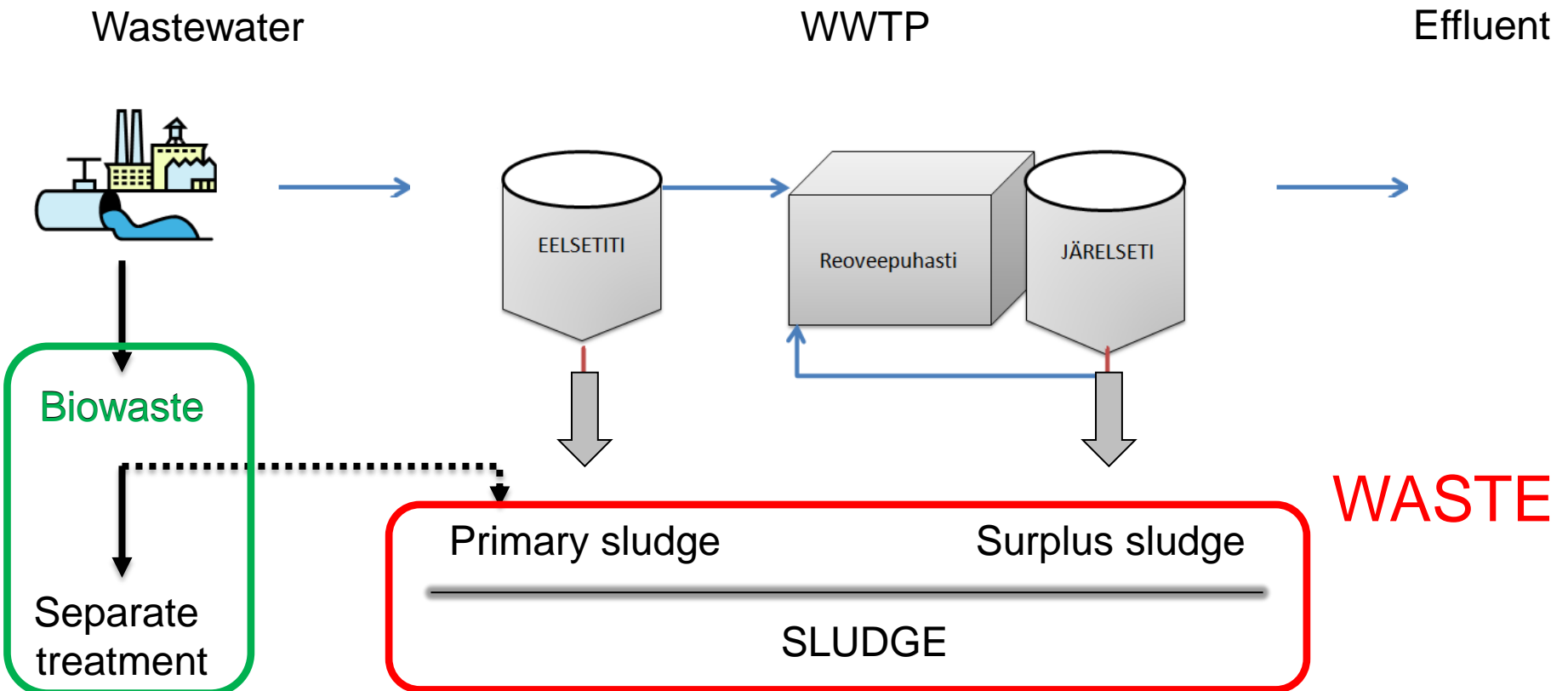
Overview

- Definition of sludge and how to distinguish “good sludge” from “bad sludge”?
- Legislation and how Estonian sludge corresponds to the legislation?
- What is done with the sludge in Estonia?
- What should be done with the sludge?
- P – reuse in agriculture, greenery and recultivation.
- Possibilities for P – recycling.





Wastewater treatment and sludge management

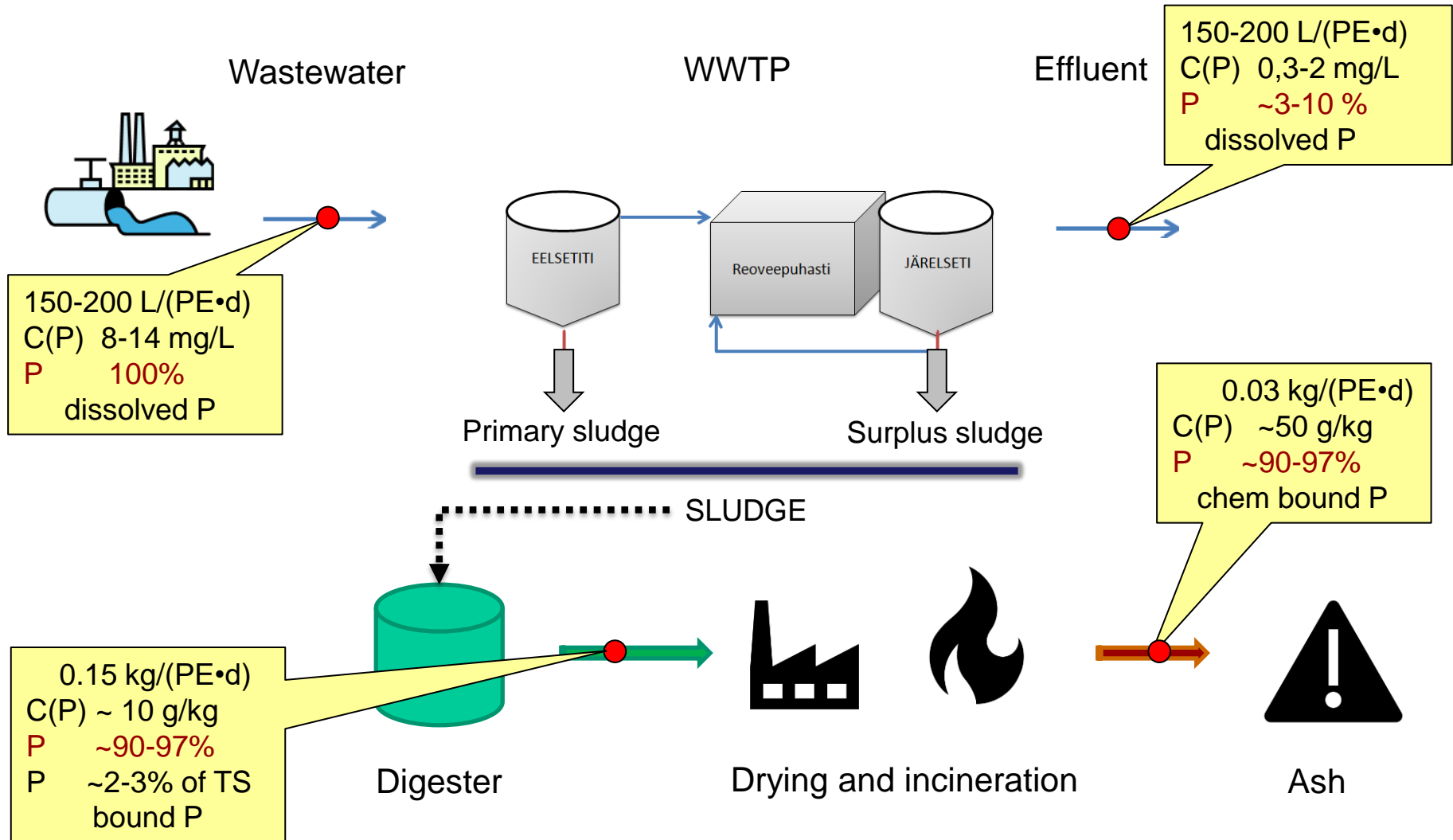


- Compositition
- Composition of primary and secondary sludge as % dry weight of the organic sludge mass

Component	Primary sludge			Secondary sludge	
	(1)	(2)	(3)	(4)	(5)
Volatile fraction	79.7	73.5	75.0	59–75	79.0
Lipids	18.6	21.0	10.3	5–12	5.8
Cellulose	18.2	19.9	32.2	7	9.7
Hemicellulose			2.5		
Proteins	17.2	28.7	19.0	32–41	53.7

Sources: (1) = O' Rourke (1968), (2) = Eastman and Ferguson (1981), (3) = Higgins et al. (1982), (4) = US EPA (1979) and (5) = Pavlostatis (1985)

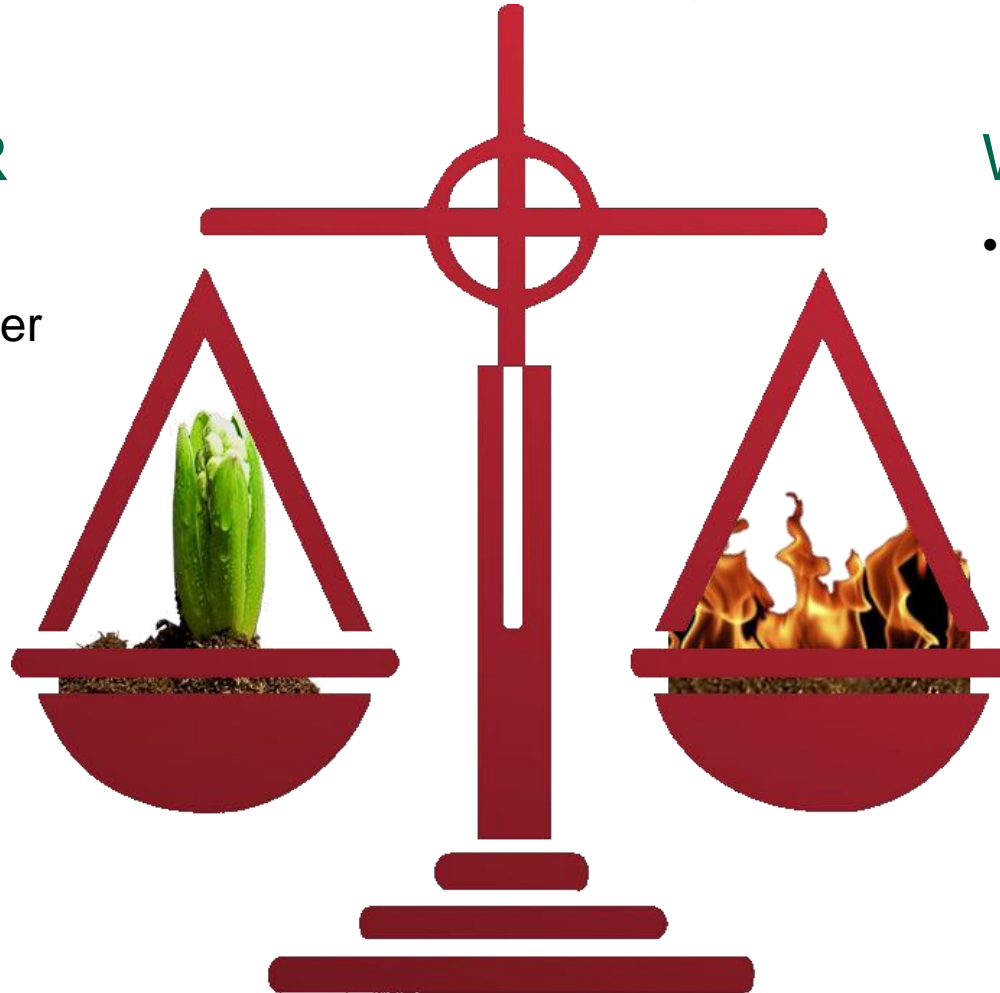
Phosphorous in sewage sludge



Fate of sludge

FERTILIZER

- N, P, K, Mg, ..
- Organic fertilizer
- Cheap



WASTE

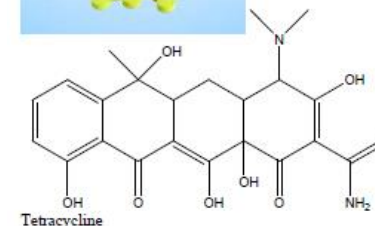
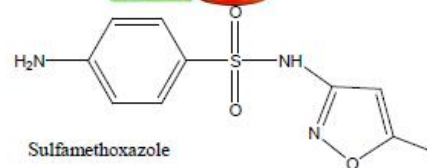
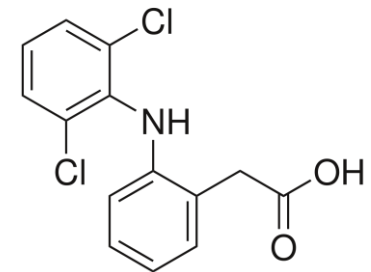
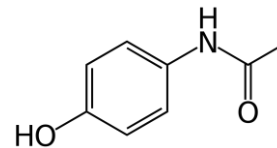
- Anthropogenic contamination

Sludge quality – how to evaluate?

- Stabilisation
 - Content of organics
- Hygienisation
 - Content of pathogens
- Anthropogenic inorganic contaminants
 - Heavy metals (Cd, Hg, Ni, Zn, Cu, ...)
- Anthropogenic (toxic) non-biodegradable organics
 - Drugs, antibiotics, hormones, PCB, ...

Nondegradable organic pollutants

- Hormones
 - Estrogens
- Common drugs
 - Paracetamol
 - Diclofenac
- Antibiotics
 - Fluorokinones
 - Tetracycline
 - Sulphonamides



Sludge quality – what is it already in the legislation?

- Stabilisation
 - Content of organics
- Hygienisation
 - Content of pathogens

TECHNOLOGIES

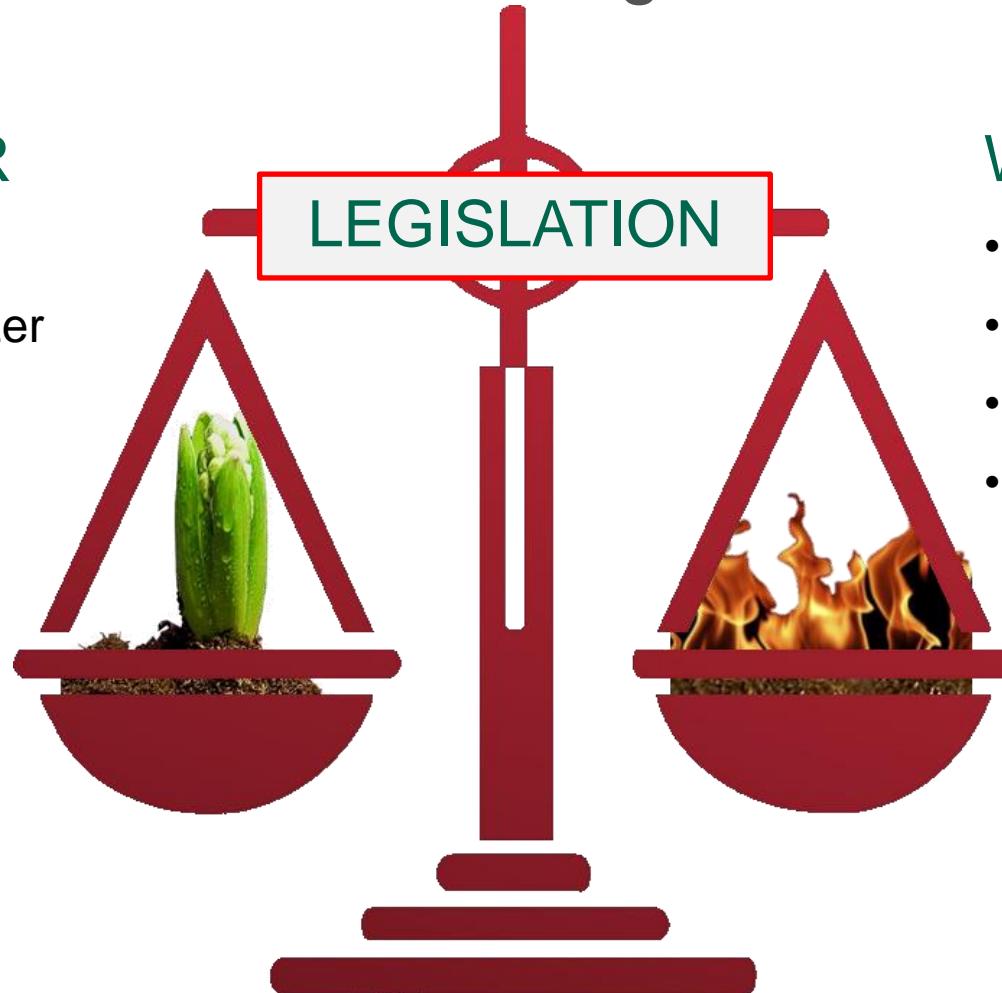
NO TECHNOLOGIES

- Anthropogenic inorganic contaminants
 - Heavy metals (Cd, Hg, Ni, Zn, Cu, ...)
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Fate of sludge

FERTILIZER

- N, P, K, Mg, ..
- Organic fertilizer
- Cheap



WASTE

- Organics
- Pathogens
- Heavy metals
- Drugs, hormones

What are the quality requirements for direct reuse?



Agriculture

Greenery

Recultivation

Sludge quality – what is it already in the legislation?

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ESTONIAN SLUDGE
LEGISLATION

Stabilisation of sludge in the Estonian legislation

- Oxygen demand
 - < 10 mg O₂/g DS 96-hour period
- Content of organics – loss of ignition (VS)
 - VS has decreased more than 38%
- Content of organics (VS/TS)
 - VS/TS < 0,6
- Biogas potential
 - < 0,25 l/g VS.
- Volatile fatty acids
 - < 0,43 g KHT/g VS;

Composting

Anaerobic digestion

Aeobic stabilisation

Lime stabilisation

Sludge quality – what is it already in the legislation?

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ESTONIAN SLUDGE
LEGISLATION



ESTONIAN SLUDGE
LEGISLATION

Sludge hygienisation

**COMMISSION REGULATION (EC) No 208/2006
of 7 February 2006**

amending Annexes VI and VIII to Regulation (EC) No 1774/2002 of the European Parliament and of the Council as regards processing standards for biogas and composting plants and requirements for manure

- **Content of pathogens**

- Digestion residues or compost taken during or immediately after processing at the biogas or composting plant must comply with the following standards:
 - *Escherichia coli*: 1 000 CFU/g;
 - *Enterococaceae*: 1 000 CFU/g;

Can hygienisation be achieved?

- Windrow composting in ambient conditions needs extended periods and unstabilized sludge
 - Problems in winter period



Study by : Estonian Central lab

OÜ Eesti Keskkonnauuringute Keskus

Reoveesette töötlemise
strateegia väljatöötamine, sh
ohutu taaskasutamise
tagamine järelevalve
tõhustamise, keemiliste- ja
bioloogiliste
indikaatornäitajate
rakendamise ning kvaliteedi
süsteemide juurutamise abil.
II ETAPP

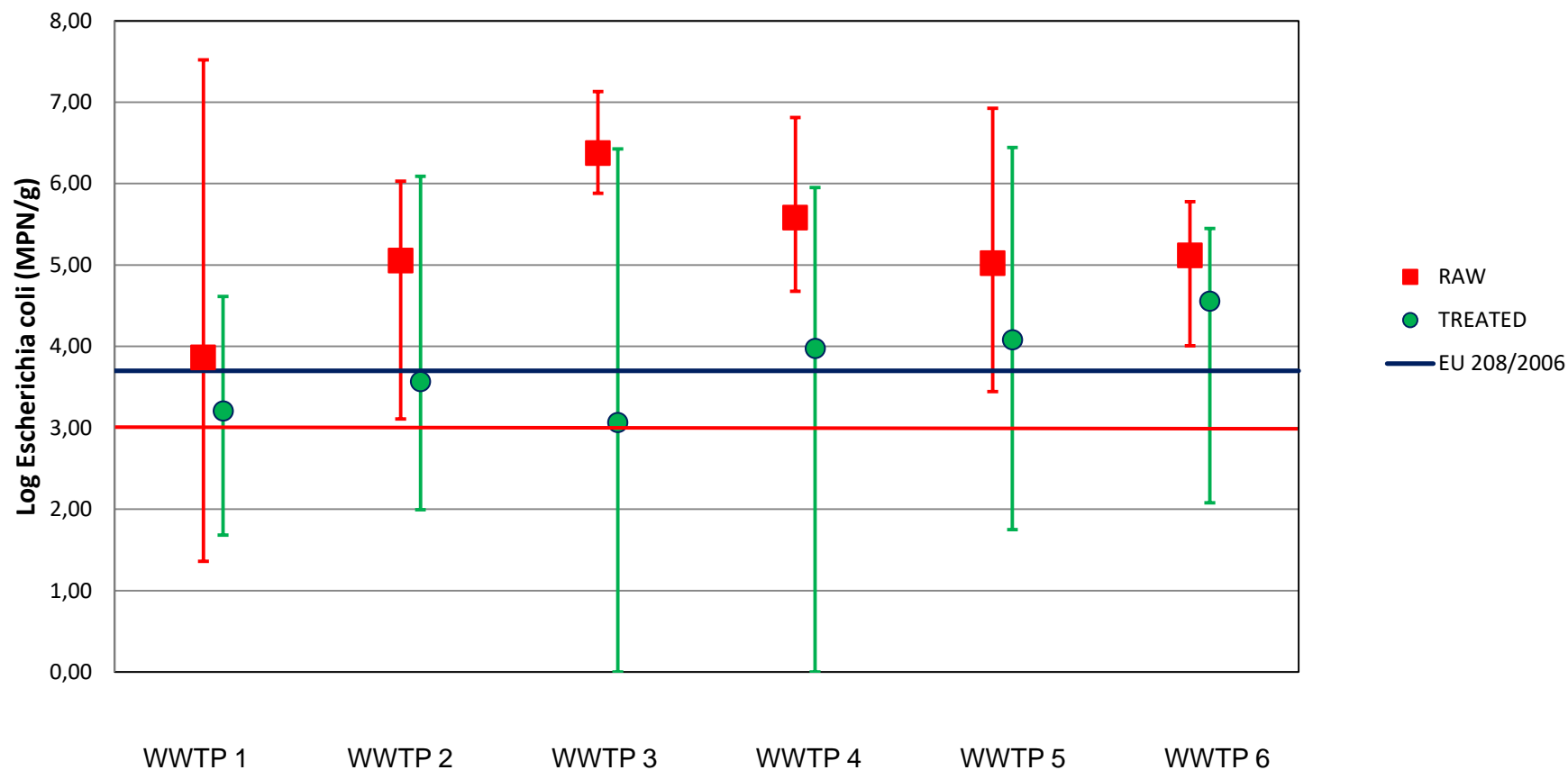
Tallinn 2010



Development of strategy for
wastewater sludge treatment,
including assurance of safe
reuse, application of chemical
and biological indicators and
introduction of quality system.
II STAGE

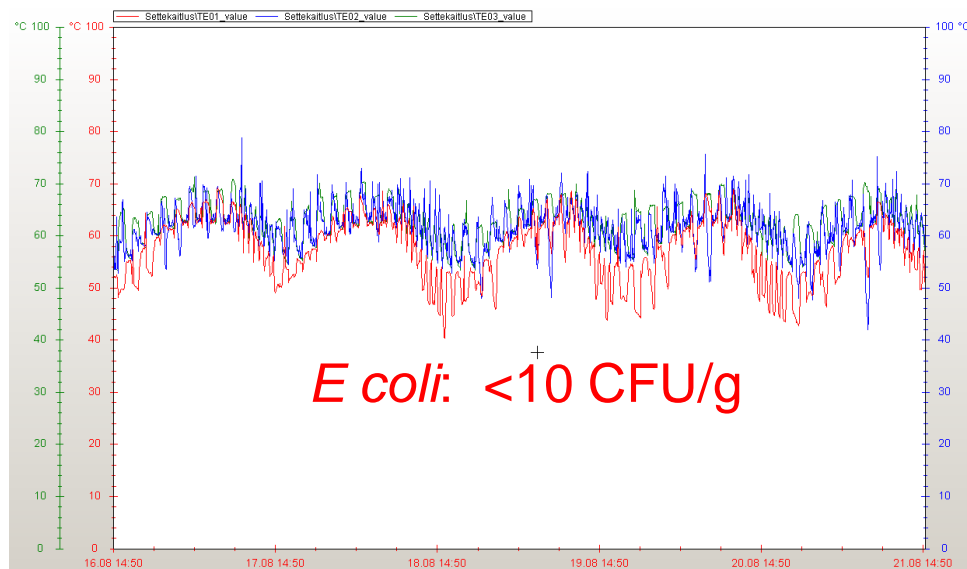
Pathogens in 6 Estonian WWTP with windrow composting

Escherichia coli



Can hygienisation be achieved?

- Windrow composting in ambient conditions needs extended periods and unstabilized sludge
- Reactor composting – properly controlled temperatures



Can hygienisation be achieved?

- Windrow composting in ambient conditions needs extended periods and unstabilized sludge
- Reactor composting – properly controlled temperatures
- Anaerobic digestion needs hygienisation



Sludge quality – what is it already in the legislation?

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ESTONIAN SLUDGE
LEGISLATION



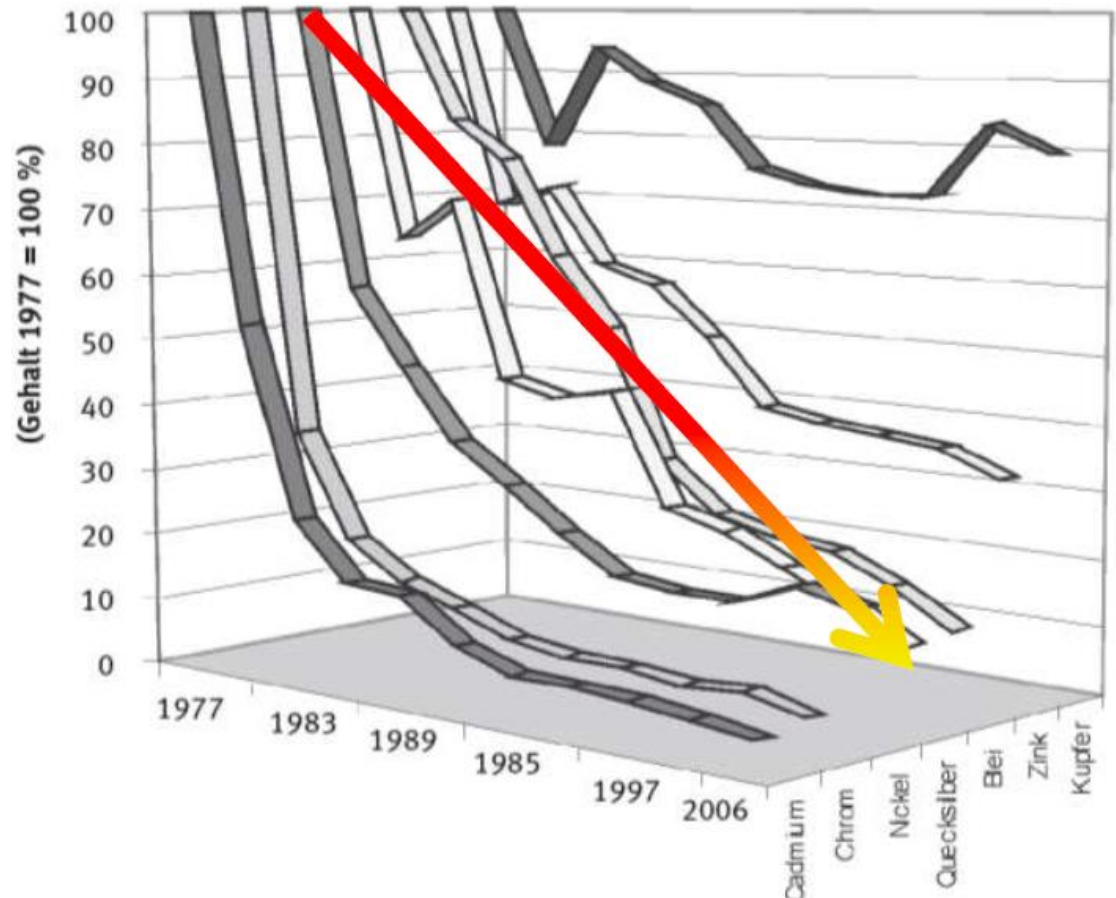
ESTONIAN SLUDGE
LEGISLATION



ESTONIAN & EU
LEGISLATION

Wastewater content of heavy metals Germany

- Heavy metals
- Heavy metals levels can be affected long term
- Means of influence
 - Legislations
 - Guidelines and practices



Heavy metals

- Limits for heavy metals in Estonian legislation are accordance with EC directive 86/278/EEC

	EU 1986 EST 2002	2014 2016	2014
	Estonian law SLUDGE [mg/kg TS]	HELCOM SLUDGE [mg/kg TS]	ECN-QAS COMPOST [mg/kg TS]
<u>Mercury (Hg)</u>	16	1	0,45
<u>Cadmium (Cd)</u>	20	1	1,3
<u>Lead (Pb)</u>	750	100	130
<u>Zinc (Zn)</u>	2 500	2 500	600
<u>Nickel (Ni)</u>	300	50	40
<u>Chromium (Cr)</u>	1 000	300	60
<u>Copper (Cu)</u>	1 000	900	200

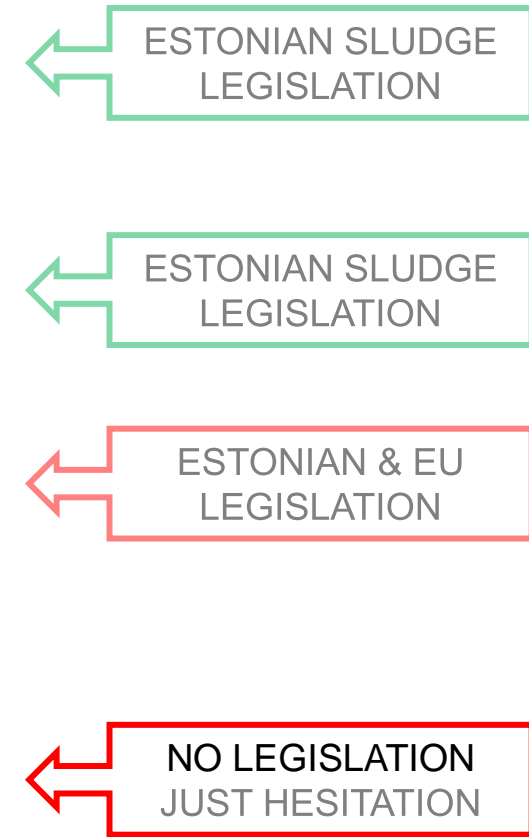
Heavy metals – levels in Estonia

- Study of Estonian wastewater sludge by Estonian Central Lab
- 8 wastewater treatment plants, total 80 sludge analyses
- Proportion of samples which are nonconforming with the respective limits



	Cd, mg/kg	Cr, mg/kg	Cu, mg/kg	Hg, mg/kg	Ni, mg/kg	Pb, mg/kg	Zn, mg/kg
Limits in the Estonian legislation - 30.12.2002 nr 78	20	1000	1000	16	300	750	2500
- UNTREATED sludge - nonconforming analyses	0%	2%	0%	0%	0%	0%	1%
- TREATED sludge - nonconforming analyses	0%	0%	0%	0%	0%	0%	0%

Sludge quality – what is it already in the legislation?

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- 
- ESTONIAN SLUDGE LEGISLATION
- ESTONIAN SLUDGE LEGISLATION
- ESTONIAN & EU LEGISLATION
- NO LEGISLATION
JUST HESITATION



Baltic Marine Environment Protection Commission

Group on Sustainable Agricultural Practices
 Copenhagen, Denmark, 20-21 November 2014

AGRI 1-2014

Document title	Drafting of HELCOM Recommendation on sewage sludge handling
Code	9-2
Category	INF
Agenda Item	9 – Phosphorous recycling
Submission date	17.11.2014
Submitted by	Sweden and Germany
Reference	2013 Ministerial Declaration


Parameter	Concentration (mg/ kg DS)	Concentration (mg/kg P)
Cd	1	40
Cu	900	21 400
Ni	50	1 400
Pb	100	1 600
Zn	2 500	800
Hg	1	40
Cr	300	2 100
Ag	5	180
As	18	-
Tl	1.5	-
U	50 mg Uran/ kg P2O5	-
B(a)P (Benzo(a)pyren)	1	-
PCB (Polychlorinated Biphenyls)	0.1	2

Sludge quality – what is it already in the legislation?


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- ← ESTONIAN SLUDGE LEGISLATION
- ← ESTONIAN SLUDGE LEGISLATION
- ← ESTONIAN & EU LEGISLATION
- ← NO LEGISLATION JUST HESITATION

Which sludge treatment technologies should be used?


- Stabilisation
 - Content of organics
- Hygienisation
 - Content of pathogens
- Anthropogenic inorganic contaminants
 - Heavy metals (Cd, Hg, Ni, Zn, Cu, ...)
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composting
anaerobic - biogas
aerobic stabilisation ...



composting
hygienisation ...

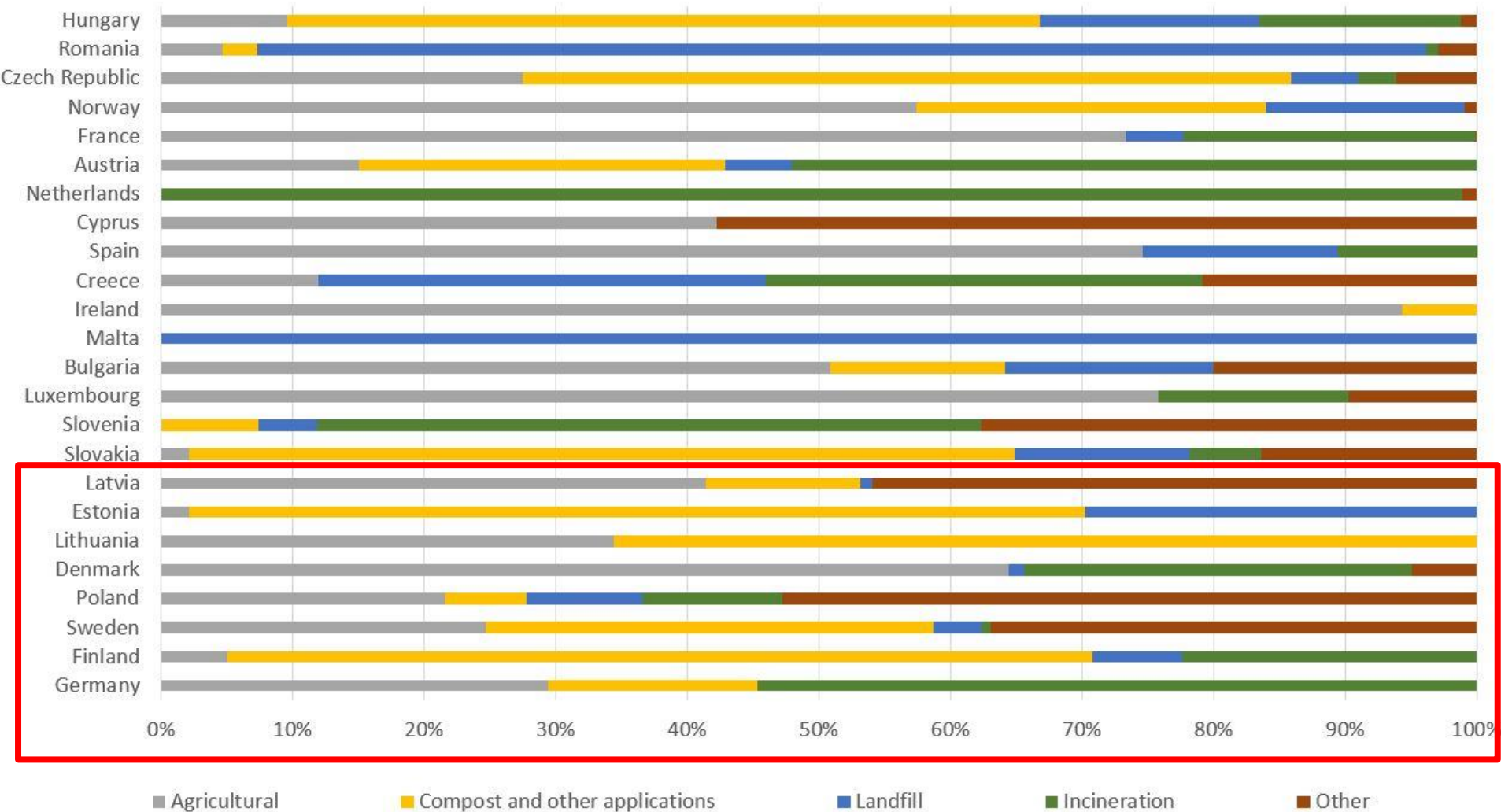


drying -
incineration

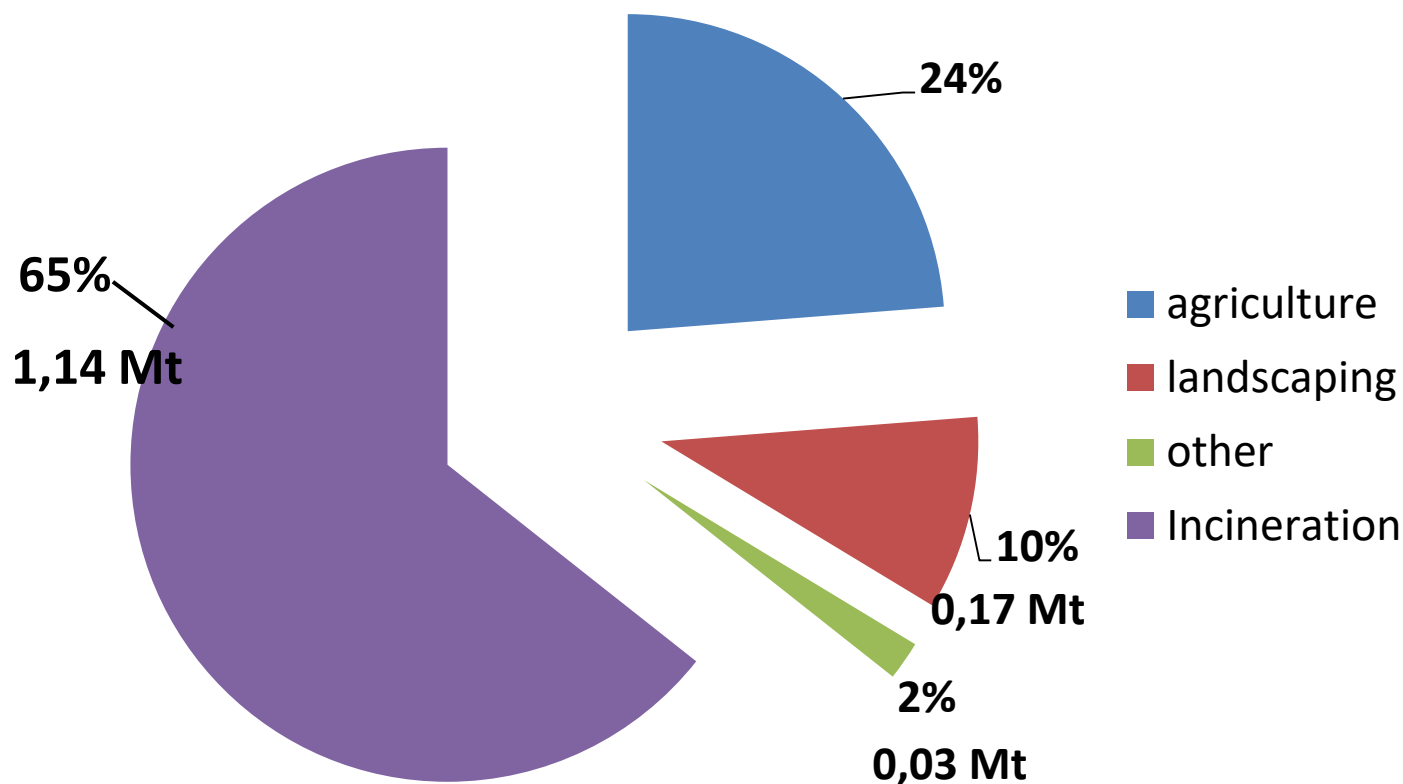


drying -
incineration

Sewage sludge disposal in Europe 2012



Disposal pathways of sewage sludge in Germany (municipal WWTP)



Disposal
2016 in total: 1,77 Mt

New German Sewage Sludge Ordinance: Consequences

Revision of the sewage sludge ordinance („Klär-schlammverordnung“) includes as main regulations:

- WWTPs with a capacity of more than **100 000** inhabitants have to **recycle phosphorus** after a transition period of 12 years
- WWTPs with a capacity of more than **50 000** inhabitants have to recycle phosphorus after a transition period of 15 years
- Direct use of sewage sludge as fertilizer is not allowed after the transition period of 12/15 years
- Exemptions for small and medium WWTP - these WWTP can use sewage sludge even after the transition period as fertilizer

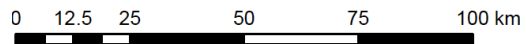
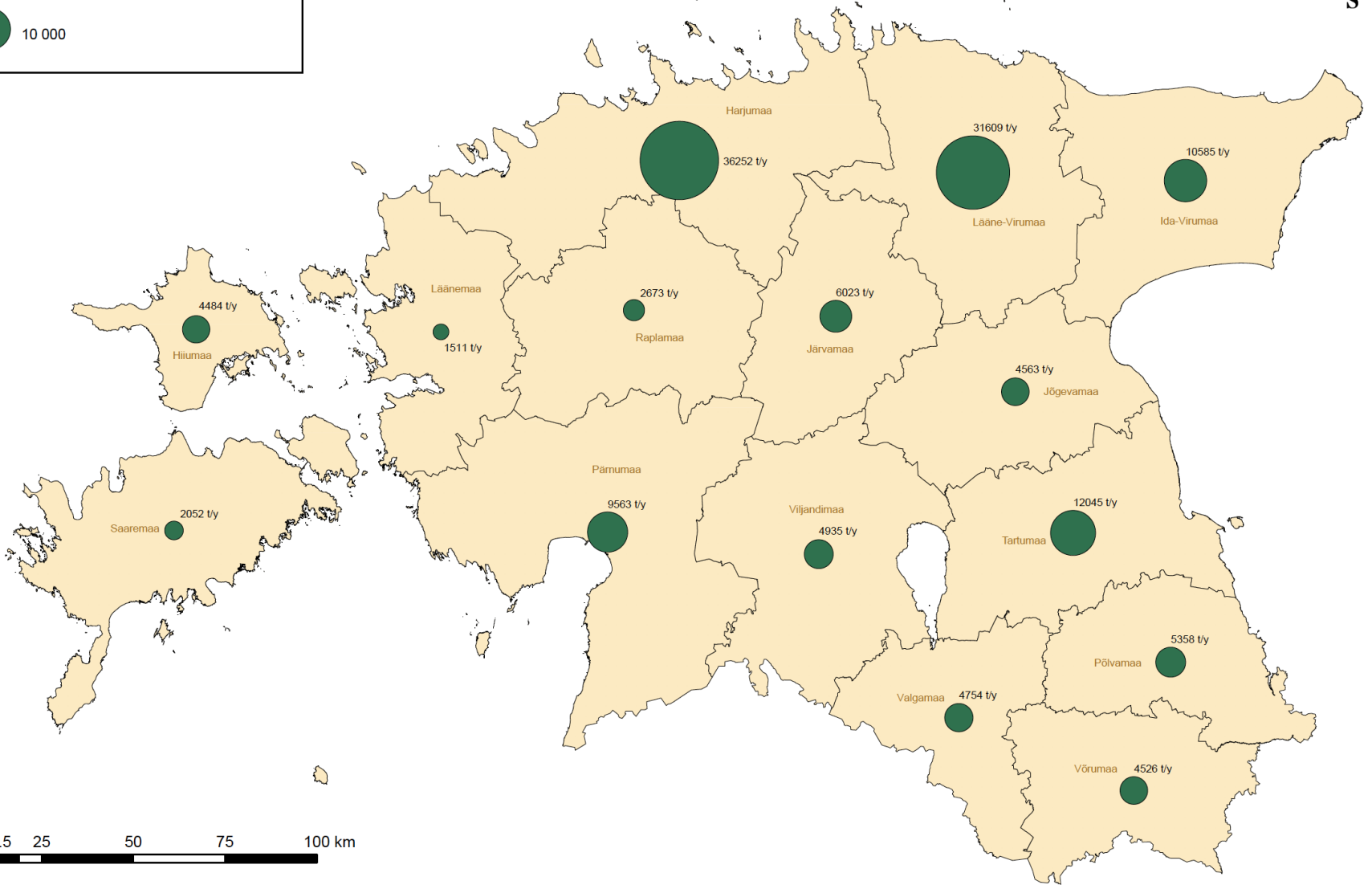
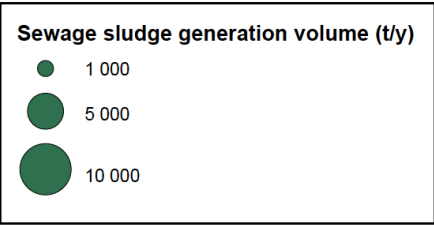
What is done with sludge in Estonia?



The sludge study

- The Estonian Ministry of the Environment contract
- Investigation of the sludge management strategy in Estonia
- Development of the solutions for regional sludge treatment and elaboration of the waste discontinuation criteria for wastewater sludge
- 2014 –2016
 - Stage I – Overview of the sludge management
 - Stage II – Sludge usage and clarification of the sludge potential users
 - Stage III – Discontinuation criteria
 - Stage IV – Financial and economic study for sludge management

Sewage sludge formation volume (tons/year)

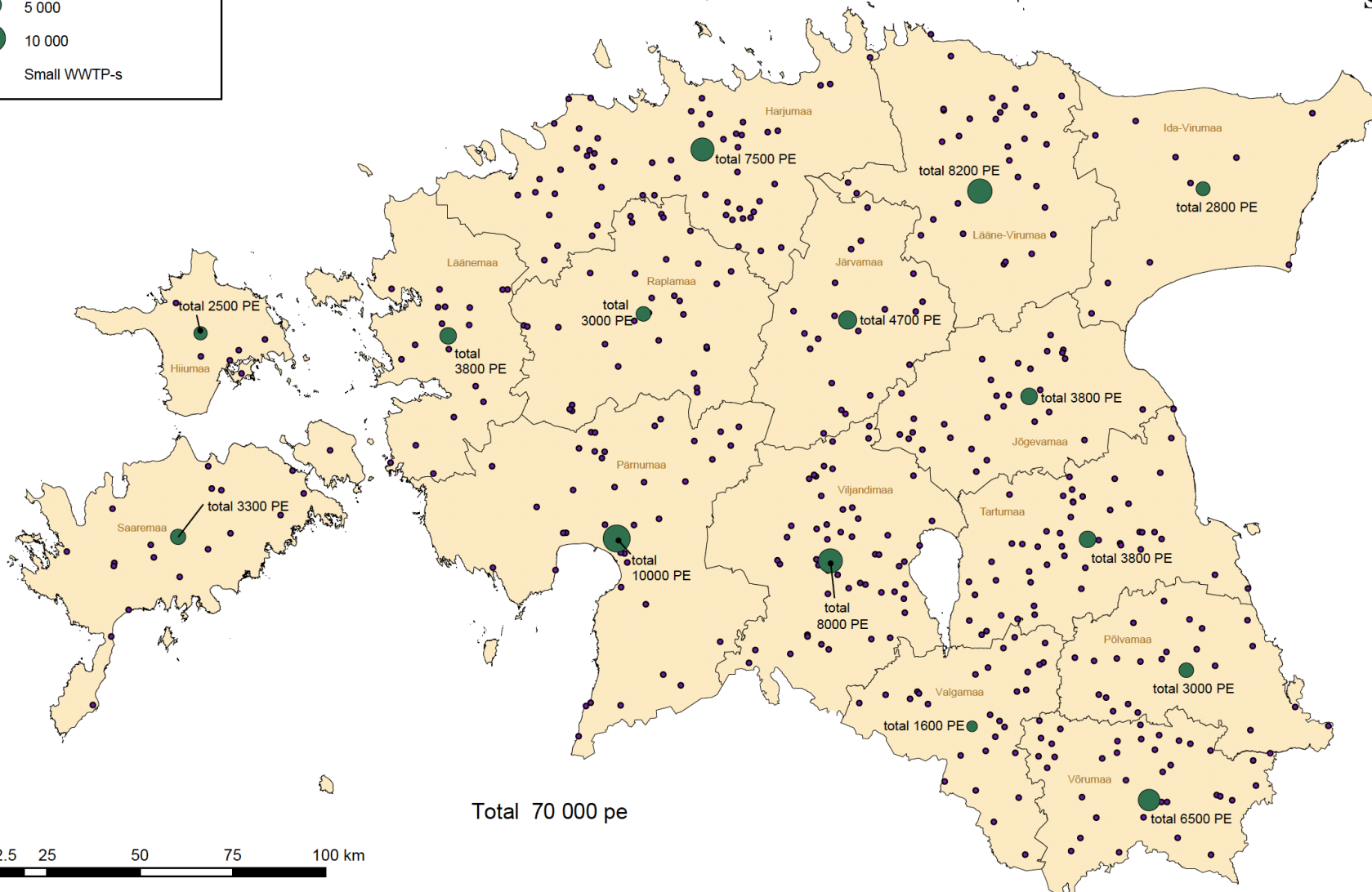


Wastewater treatment plants under 2000 PE small WWTPs work load by counties

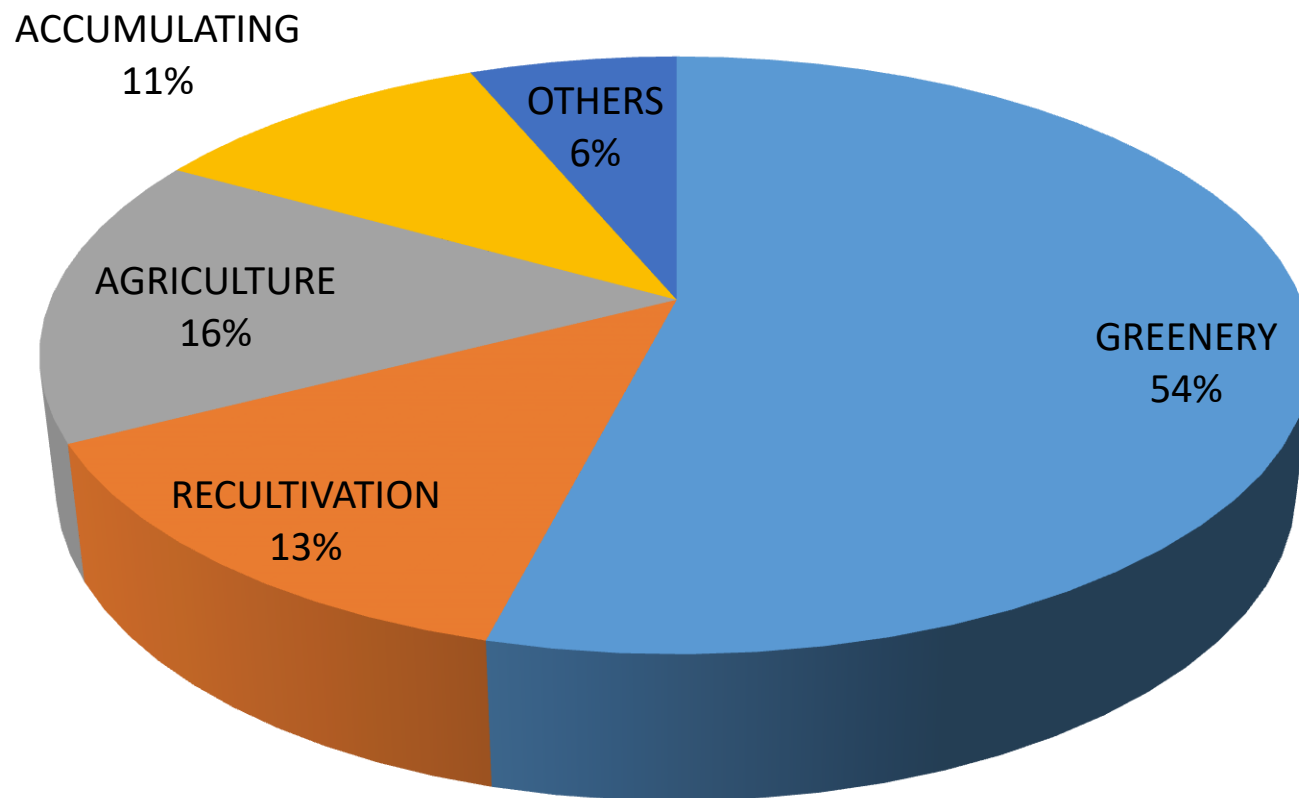


Small WWTPs work load by counties

- 1 000
- 5 000
- 10 000
- Small WWTP-s



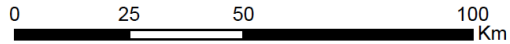
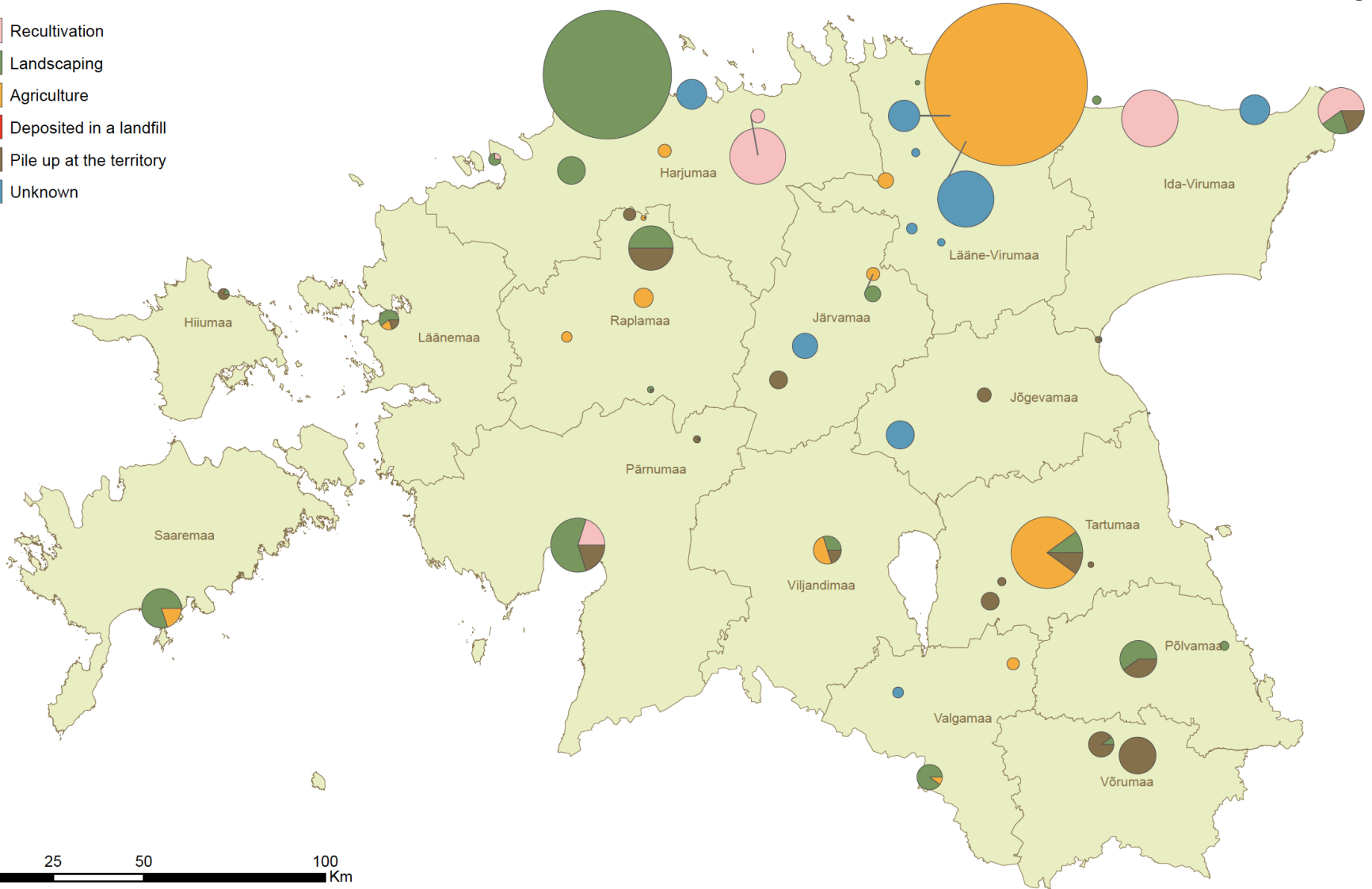
Sludge usage in Estonia



Application of sewage sludge

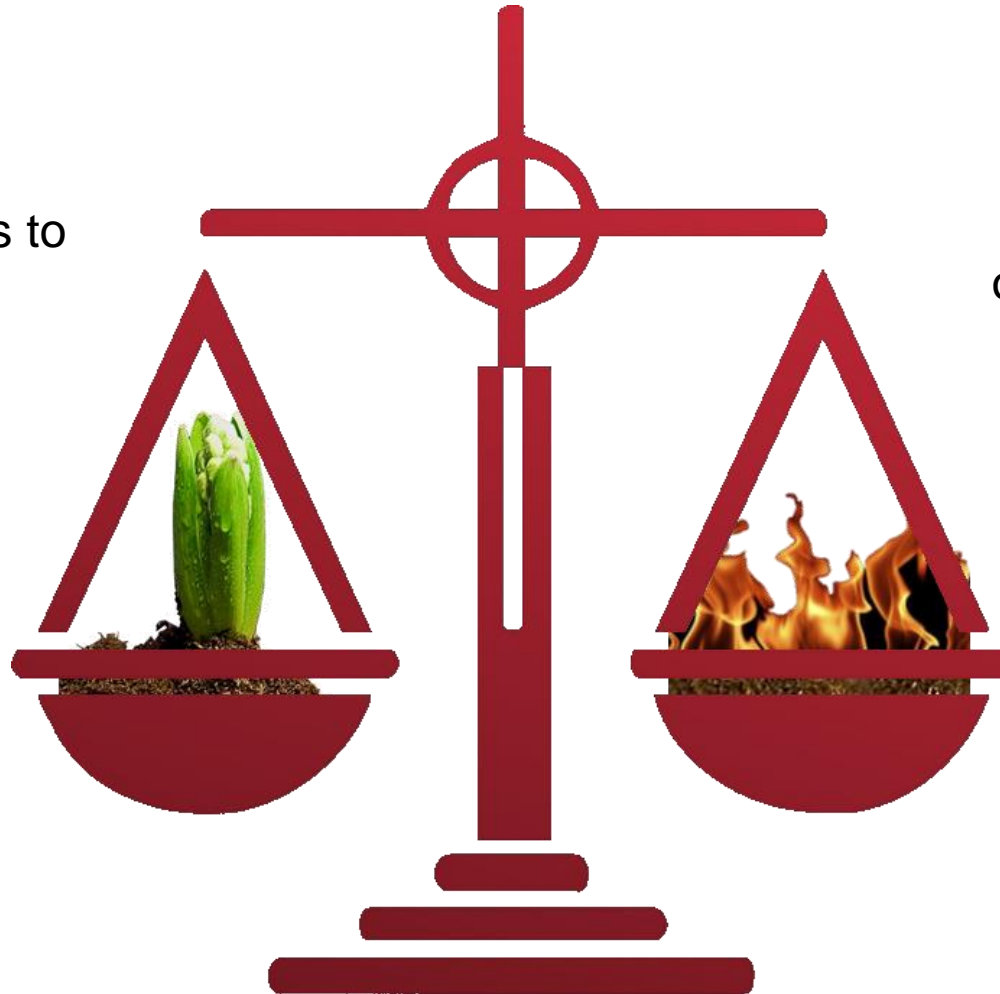


- Recultivation
- Landscaping
- Agriculture
- Deposited in a landfill
- Pile up at the territory
- Unknown



What should be done with sludge in Estonia ?

Good sludge
quality in regards to
heavy metals



Unknown risks from
anthropogenic
organic contaminants

Sludge management concept for Estonia

Principles

- Sludge management has to be feasible
 - Minimise the effect on water price
- Sludge management centres
 - Sludge transportation from small WWTP to the centres

Sludge usage in Estonia

- Sewage sludge ordinance defines sludge usage as “waste”
- Starting from 2013 registration of sludge usage as waste final deposit is required
 - Sludge usage for real estate has been one of the major usage areas
 - Sludge usage for private usage (greenery, lawn) is ceased

Market competition

- End of waste has been legalised for biowaste compost (2013) and digestate (2016)
- There are two legalised products, which compete with sewage sludge (waste) at the market

Media

- Sludge usage in greenery is very vulnerable
- Media publications can affect the strategy of water company and behaviour of the population

Citations

- „The do not know what happens, if sludge-related antibiotics are introduced into the soil – all kinds of **fungus and abdorted bacteria** can develop. „



Kompostmuld Foto: Jaanus Lensment / Postimees

Põllumajandusuuringute keskus: Tallinna Vee tasuta jagatav kompostmuld sisaldab ravimijäake

29. aprill 2015 10:47

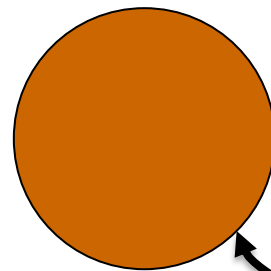
Lisa järjehoidja

Tallinna Vesi jagab alates eelmisest nädalast settemullast tehtud haljastusmulda, mis sisaldab põllumajandusuuringute keskuse sõnul mullale kahjulikke ravimijäake, baktereid ja raskemetalle.

Flexible sludge management concept for Estonia

A – Dewatering and sludge treatment centres

20 000...400 000 PE



2 000...20 000 PE

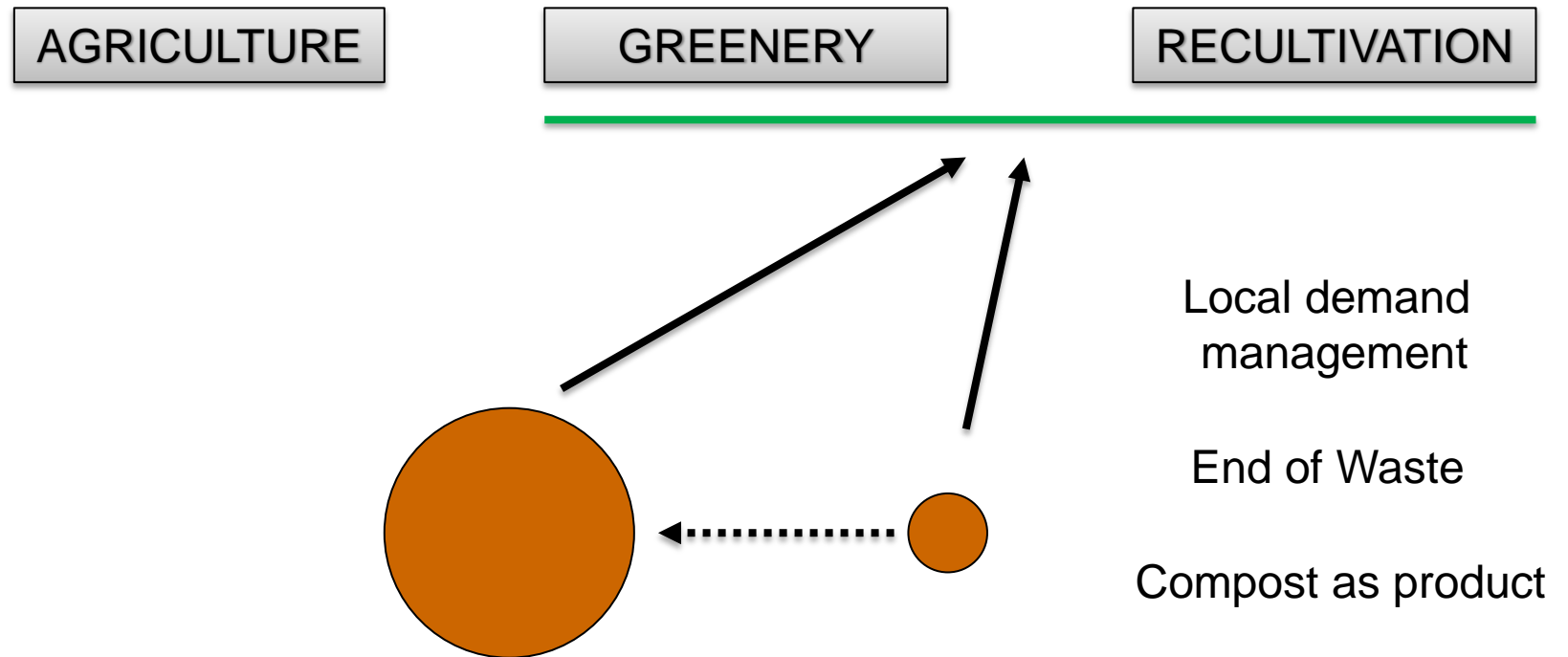


50...2 000 PE



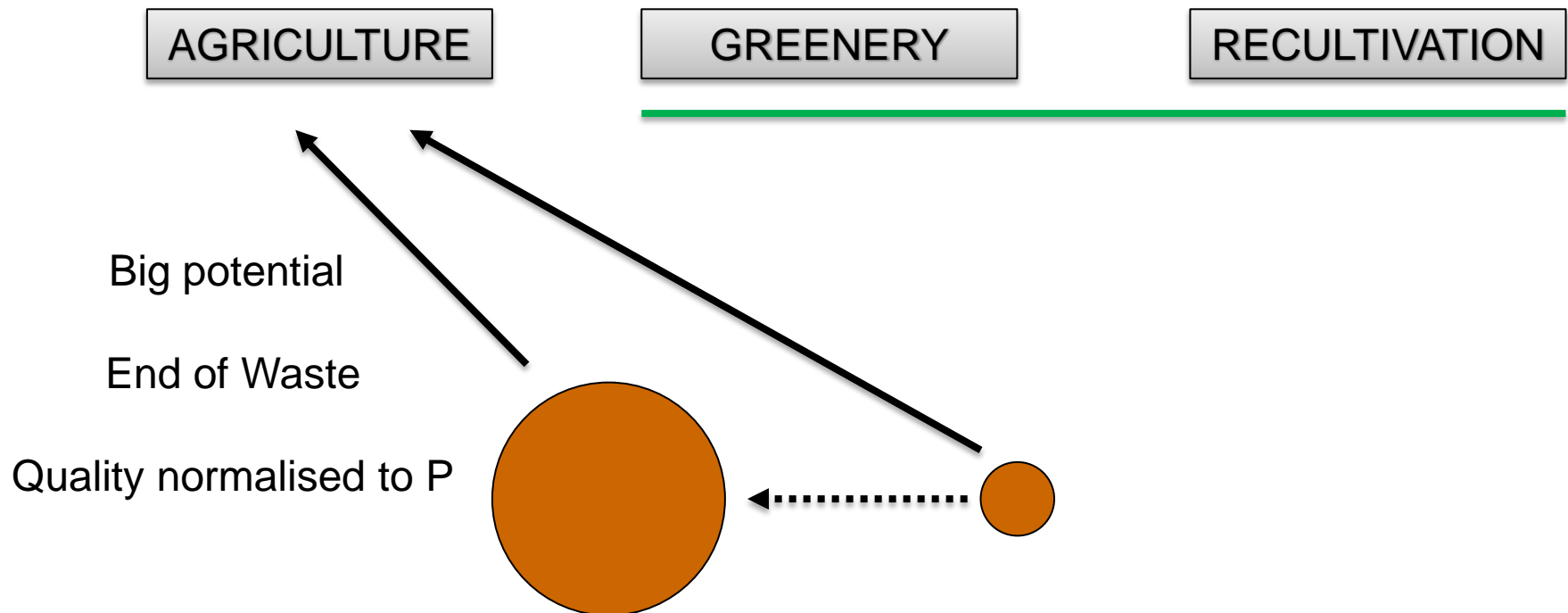
Flexible sludge management concept for Estonia

B – Sludge treatment centres for high quality sludge



Flexible sludge management concept for Estonia

B – Sludge treatment centres for high quality sludge

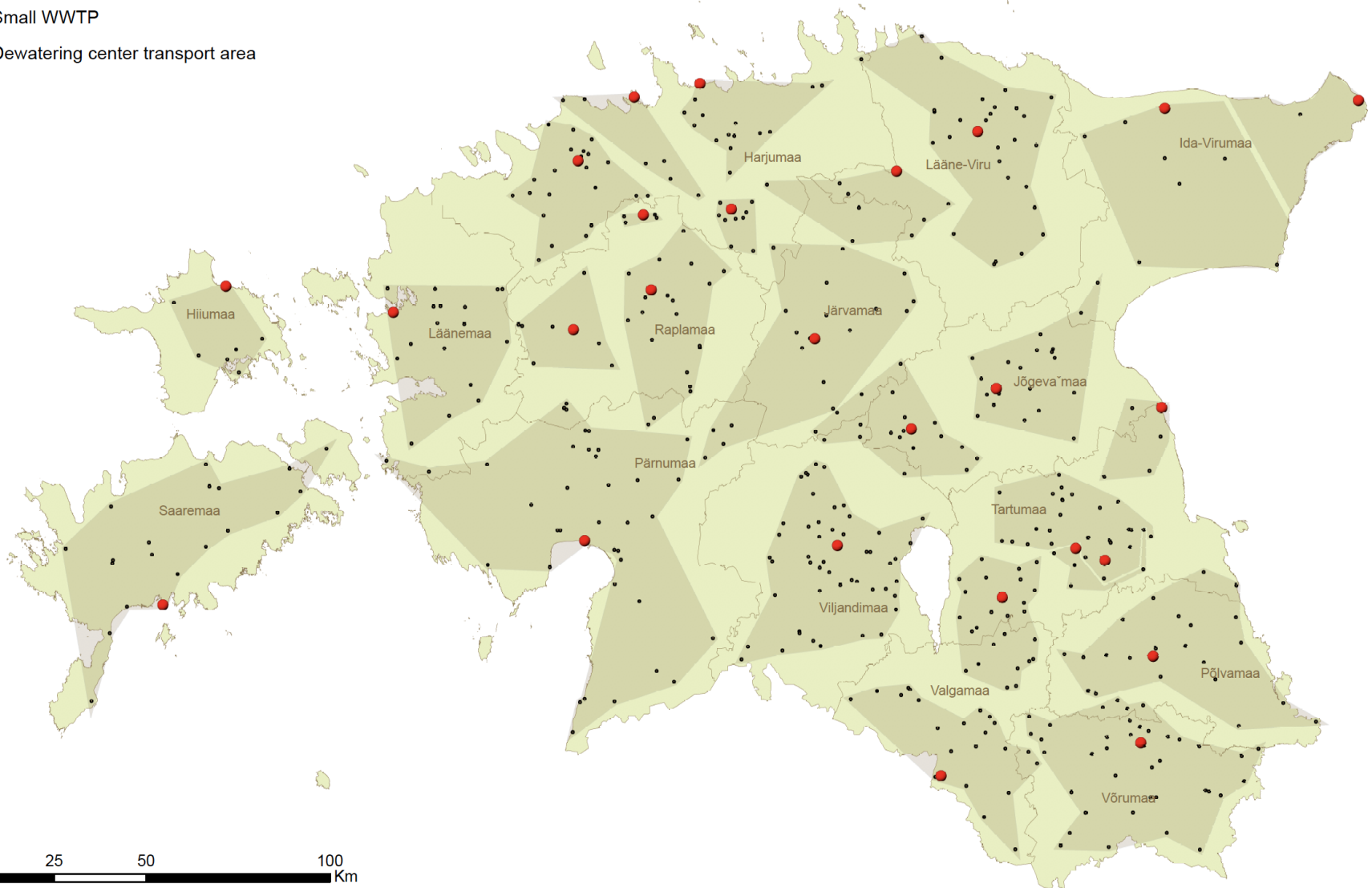


Alternative A & B

Sludge dewatering centers



- Dewatering center
- Small WWTP
- Dewatering center transport area

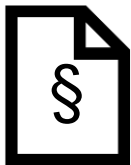


Sludge management concept for Estonia

- Direct use of sludge should not be banned for good-quality sludge
 - Direct reuse of nutrients
- Gradual, demand-based adaption of drying and incineration
- Propagation of direct use of good quality sewage sludge by defining End of Waste (EoW) criteria for sewage sludge.

Ordinance

- Requirements for preparation of sewage sludge fertilizer product



Reoveesetest toote valmistamise nõuded

Vastu võetud 19.07.2017 nr 24

End-of-waste law in Estonia

2013 - EoW for **biowaste compost** (2013)

- <https://www.riigiteataja.ee/akt/119122015010>

2013 - **Certification body** in Estonia is *Foundation ‘Certification Centre of Recycled Materials’*

2014-2015 – development of certification documents

2015 Dec – Case 1 certification

2016 Feb – National Accreditation Center issued certificate

2016 – EoW for **biowaste digestate**

- <https://www.riigiteataja.ee/akt/119052016009>

2017 – EoW for **sewage sludge**

- <https://www.riigiteataja.ee/akt/128072017004>
- 2017 first certification process failed (excessive Cd)
- 2018 several certifications in progress



Estonian end of waste (EoW) legislation for sludge

- CERTIFICATION PROCESS

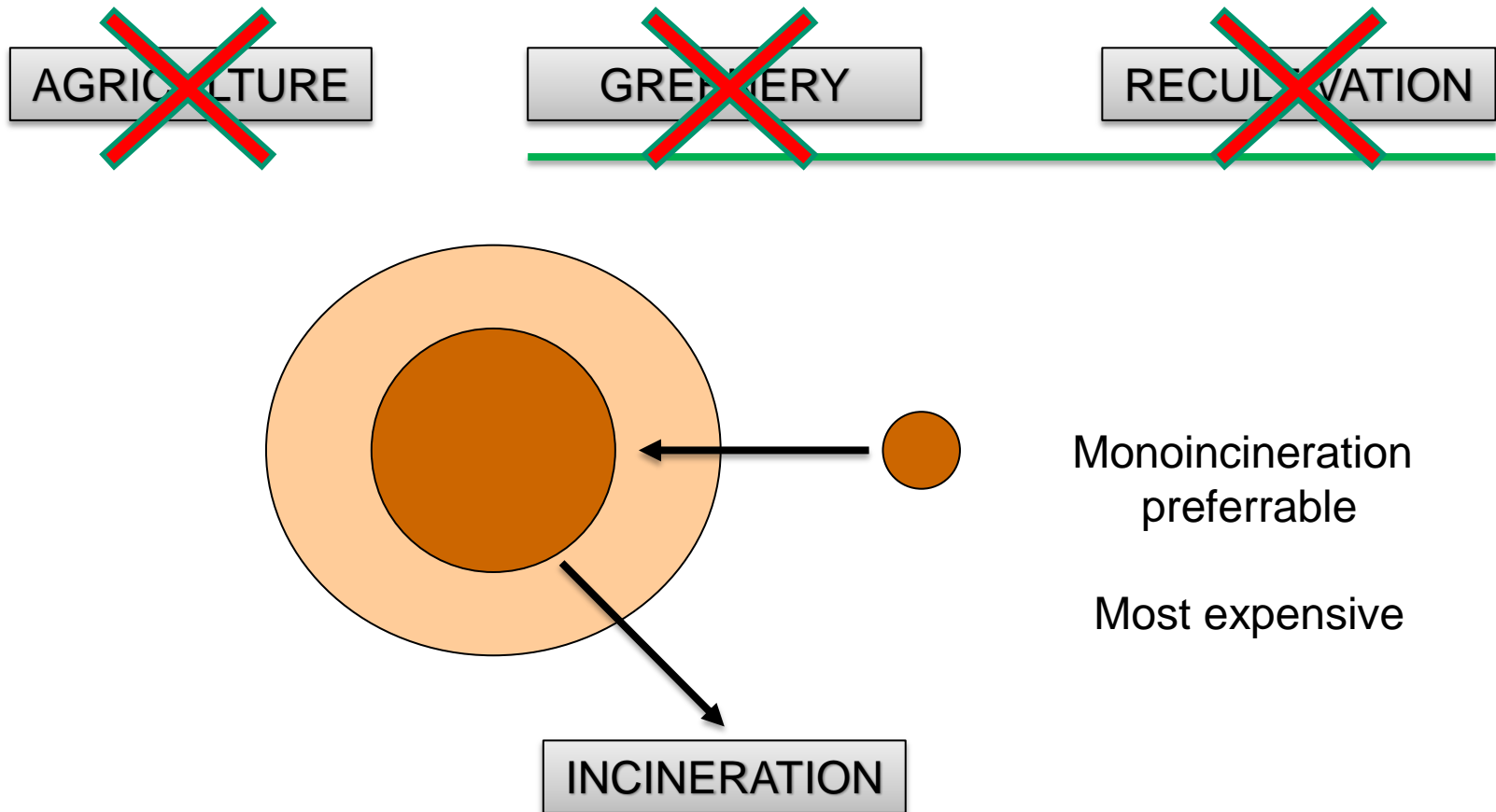
REQUIREMENTS

- Stability (oxygen demand, biogas, VS/TS, ...)
- Hygienisation (*Salmonella*, *E coli*, helminth eggs)
- Other unwanted (weed seeds)
- Heavy metals

	Agricultural usage [g/kg P]
Lead (Pb)	7,5
Cadmium (Cd)	0,2
Chromium (Cr)	15,0
Copper (Cu)	45,0
Nickel (Ni)	4,0
Mercury (Hg)	0,1
Zinc (Zn)	125

Flexible sludge management concept for Estonia

C – When sludge quality is not sufficient



Alternative C

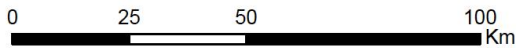
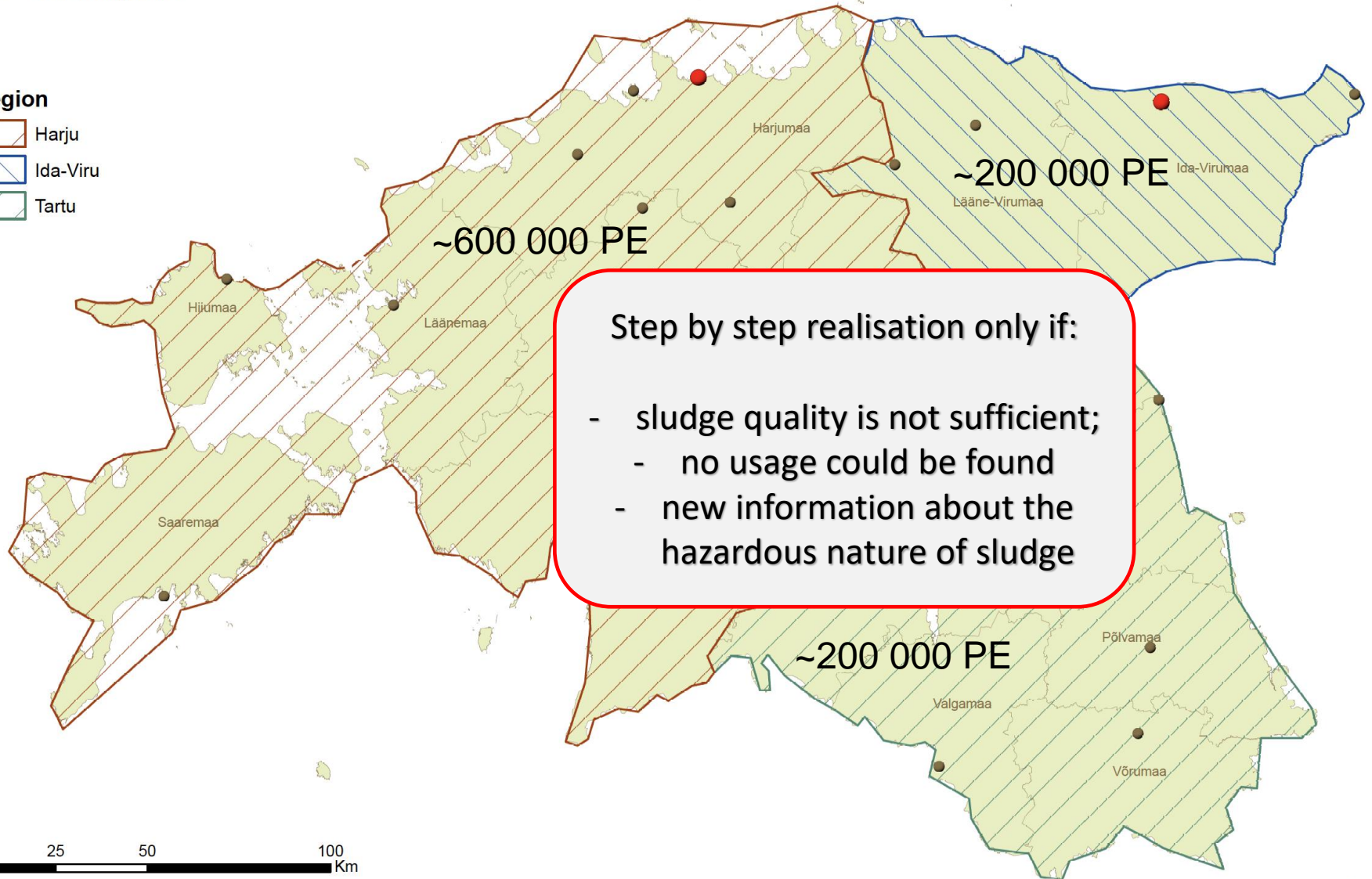
Three sludge incineration centers



- Incineration center
- Dewatering center

Region

- Harju
- Ida-Viru
- Tartu



P-recovery potential from a WWTP



REUSE

OR

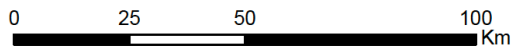
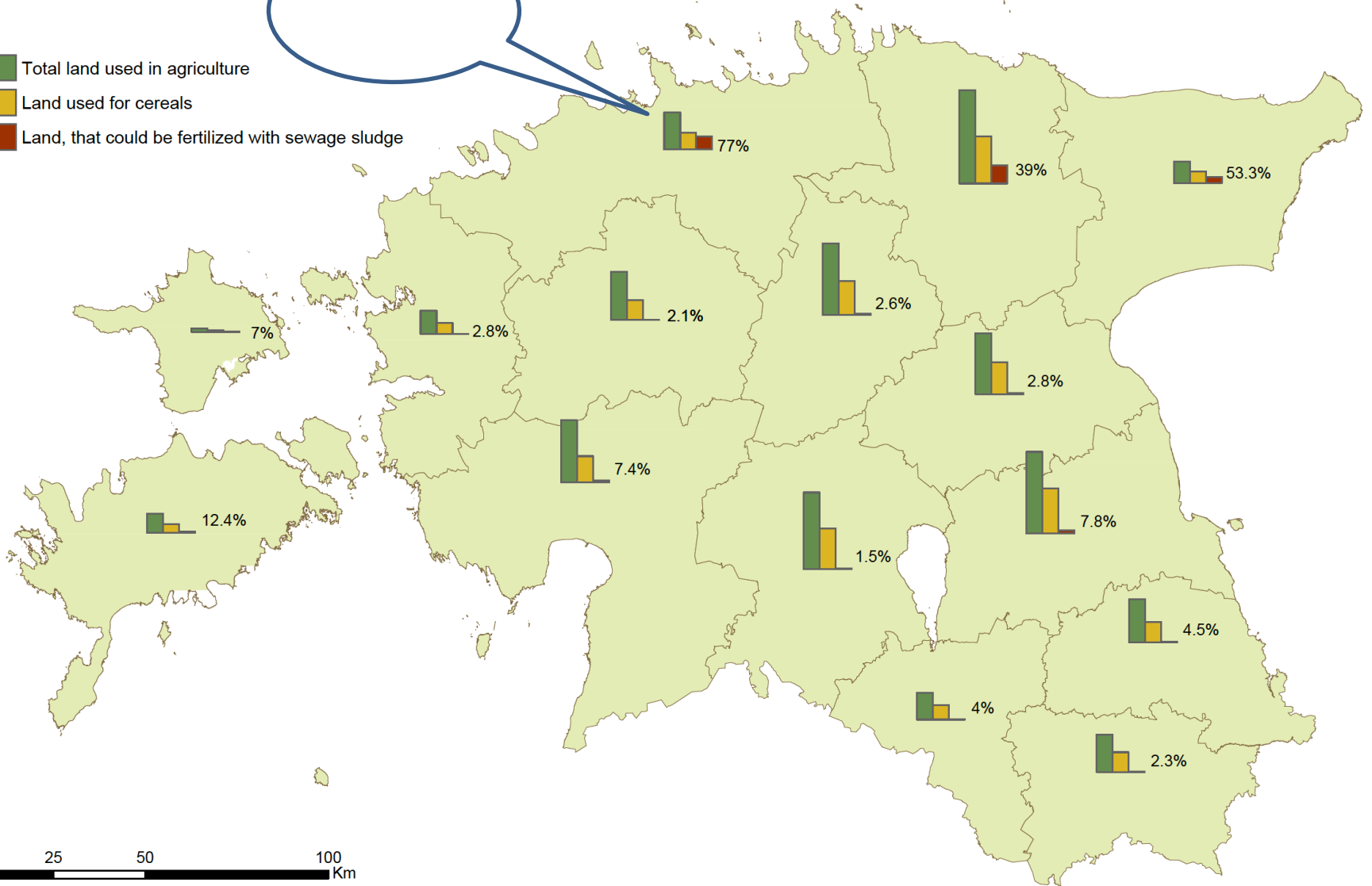
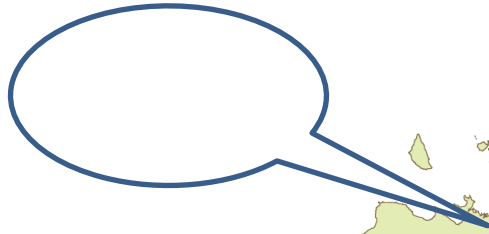


RECOVERY

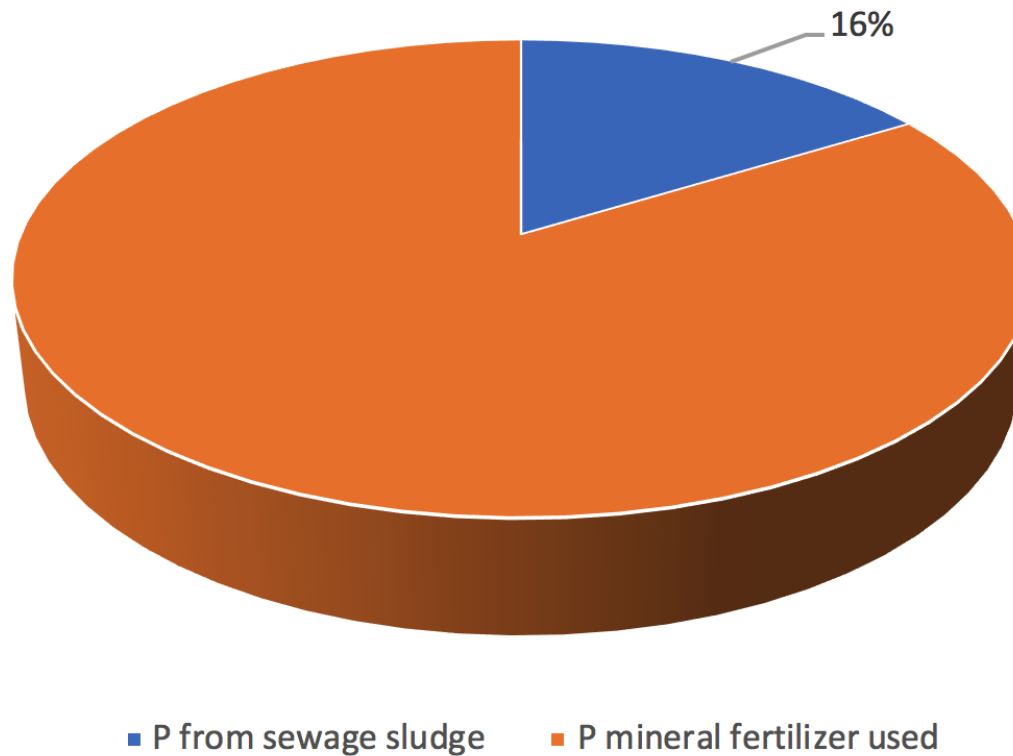
Potential of using sewage sludge as a agricultural fertilizer in Estonia



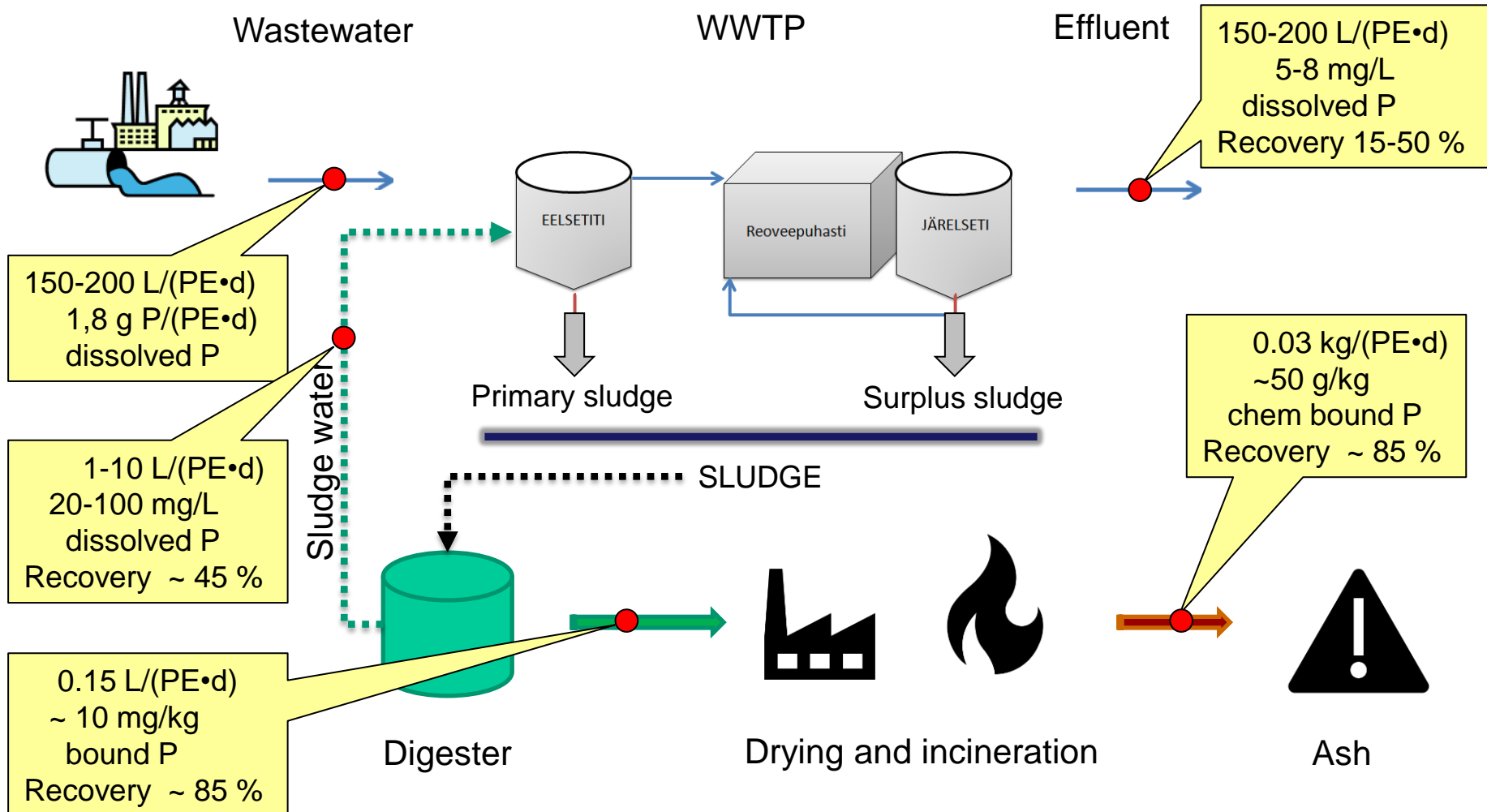
- Total land used in agriculture
- Land used for cereals
- Land, that could be fertilized with sewage sludge



Total agricultural need for P-fertilizer in Estonia



Phosphorous recovery from sewage sludge



Phosphorous recovery methods

Wastewater

WWTP

Effluent



Cristallization and precepitation processes

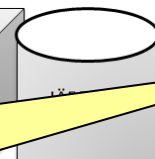
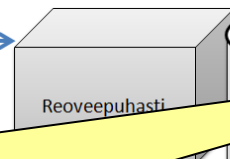
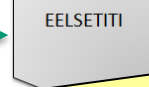
- Phostrip
- DHV Crystalactor
- Ostara PEARL
- Unitika Phosnix
- Nishihara
- Kurita fixed bed reactor
- Ebara
- MAP cristallization Treviso
- CSIR fluidized bed reactor
- REPHOS

Ion exchange processes

- REM NUT
- PHOSIEDI

Combined and special processes

- RECYPHOS
- Magnetic separation

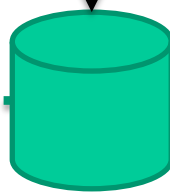


Primary sludge

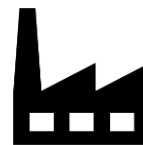
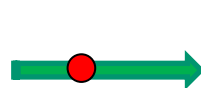
Surplus sludge

Sludge water

SLUDGE



Digester

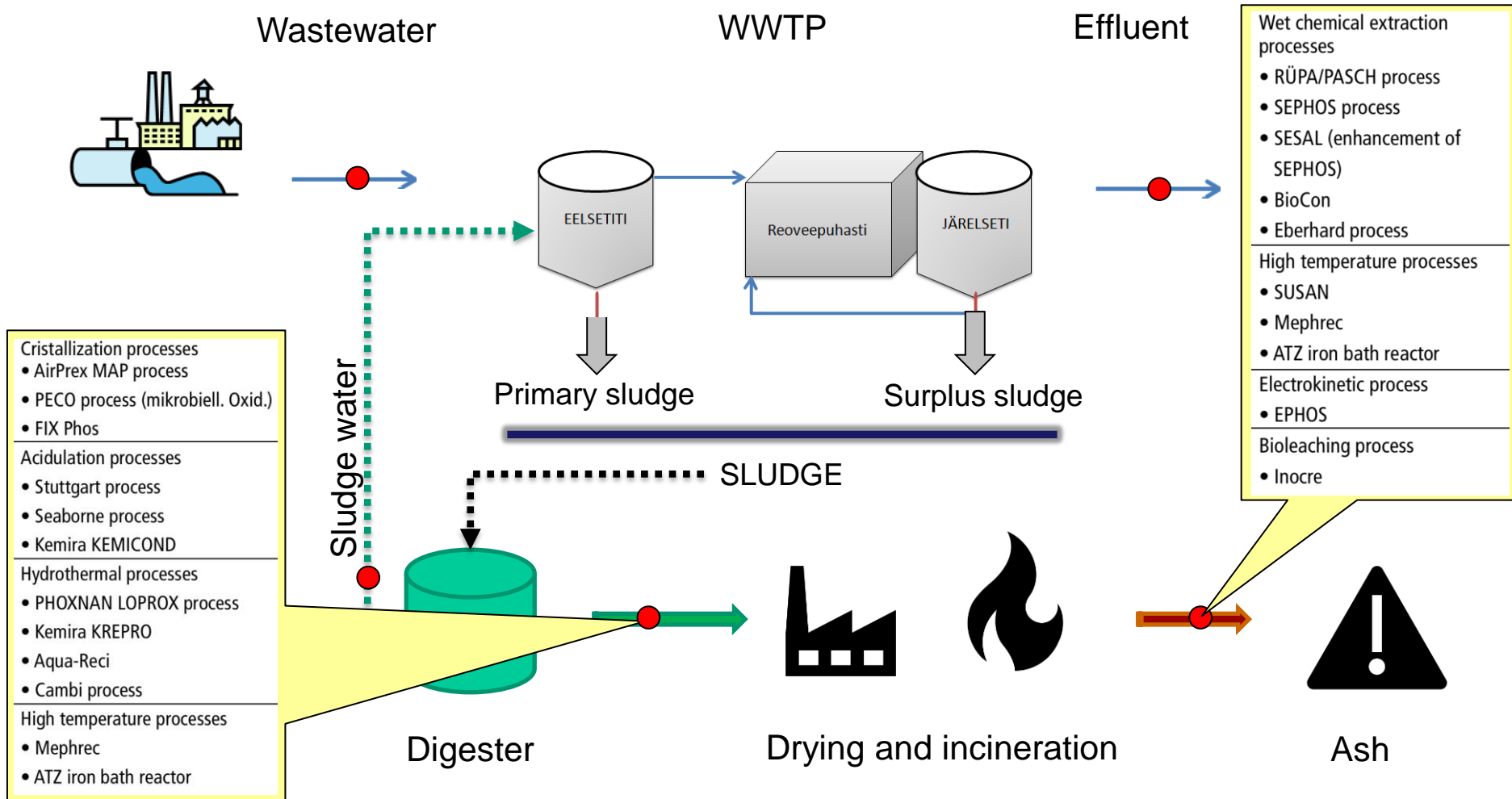


Drying and incineration

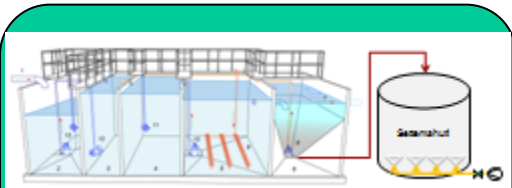


Ash

Phosphorous recovery methods



TECHNOLOGIES



Local dewatering and transport to bigger plant



Reactor composting



Anaerobic digestion

Lime stabilisation

Extended aerobic

Sludge beds & humification



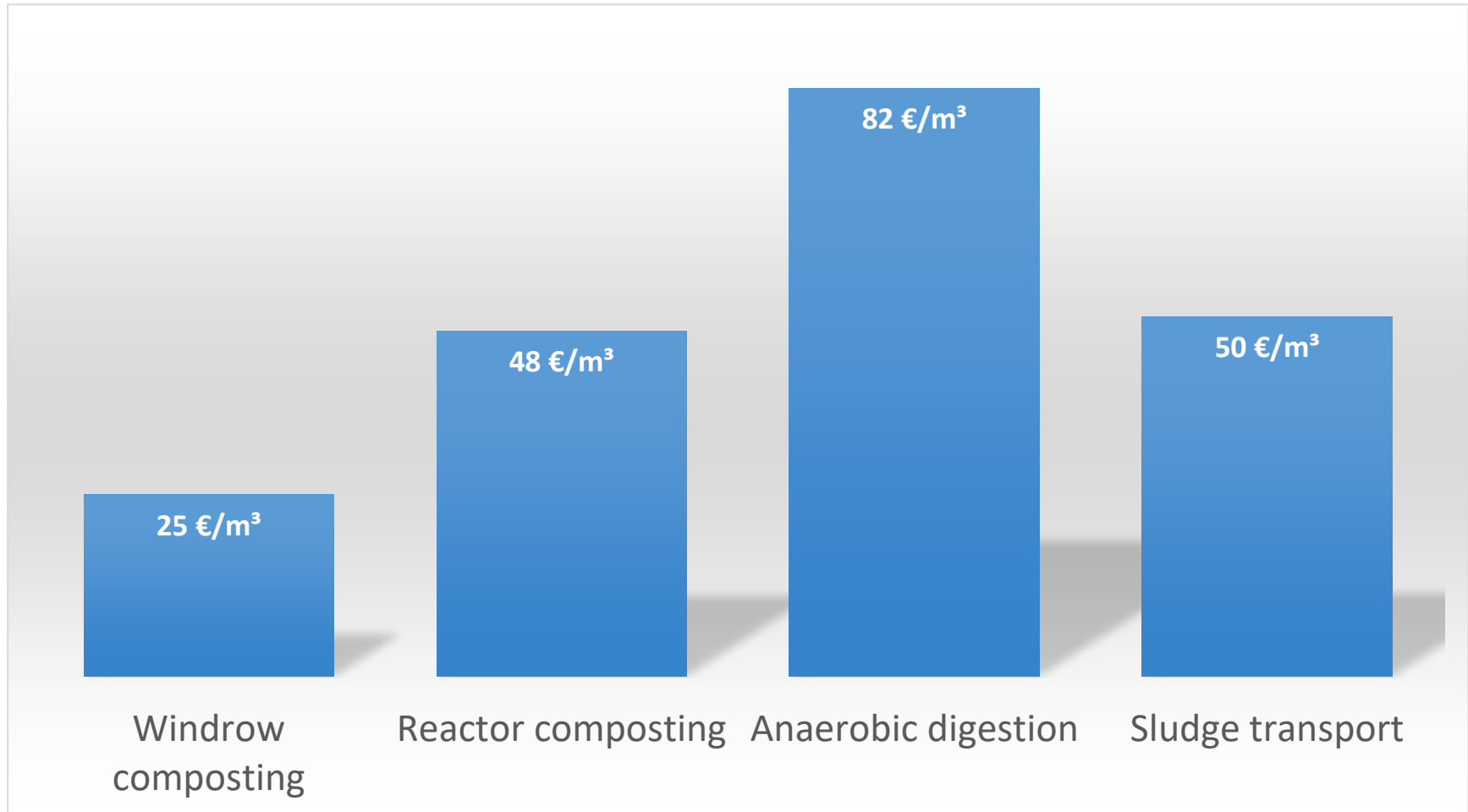
Windrow composting



Drying / incineration

5 ... 50 ... 100 ... 500 ... 1000 ... 5000 ... 10 000 ... 50 000 ... 100 000 ... 500 000 PE

Cost of sludge treatment in Estonia



Feasibility of technologies

- Biogas plant (anaerobic digestion)
 - Feasibility starts from 50 000...100 000 PE
 - Investment for 100 000 PE ~ 6 M€
- Drying plant
 - Feasibility starts from 100 000...200 000 PE
 - Investment for 200 000 PE ~ 6 - 8 M€
- Drying and incineration plant
 - Feasibility starts from 200 000...400 000 PE
 - Investment for 200 000 PE ~ 10 - 12 M€
- P – recovery plant ???
 - Only for regional centres
 - Possibly in conjunction with incineration



Conclusion

- Estonia has continued with direct usage of sewage sludge in agriculture, greenery and recultivation (**N & P reuse**).
- In order to facilitate reuse of quality sludge Estonia has legalised **EoW** for sewage sludge.
- Local sludge treatment centres for small WWTP-s is foreseen to manage quality and cut the costs.
- Step by step application of incineration and **P recycling** technologies for sewage sludge is **postponed** and realised on demand

Thank you!

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